# SECTION 04700

#### SIMULATED MASONRY

#### PART 1 GENERAL

### 1.1 SECTION INCLUDES

- A. Manufactured stone veneer.
- B. Manufactured brick veneer.
- C. Mortar.
- D. Metal nails, staples, or screws for fastening lath and accessories.
- E. Metal lath and accessories.

#### 1.2 RELATED SECTIONS

- A. Section 05400 Cold-Formed Metal Framing: Frame supports for substrate.
- B. Section 06100 Rough Carpentry: Wall framing and sheathing.
- C. Section 07900 Joint Sealers: Perimeter sealing at openings.
- D. Section 09200 Plaster and Gypsum Board: Finish plaster.
- E. Section 10300 Fireplaces and Stoves.

F. Section -	
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### 1.3 REFERENCES

- A. ASTM C 91 Specification for Masonry Cement.
- B. ASTM C 150 Specification for Portland Cement.
- C. ASTM C 177 Test Method for Steady-State Heat Flux Measurements and Thermal Transmission Properties by Means of the Guarded-Hot-Plate Apparatus.
- D. ASTM C 207 Specification for Hydrated Lime for Masonry Purposes.
- E. ASTM C 270 Specification for Mortar for Unit Masonry.

- F. UL 273 Test for Surface Burning Characteristics of Building Materials.
- G. Uniform Building Code (UBC) Standard No. 14-1. Kraft Waterproof Building Paper.
- H. Uniform Building Code (UBC) Standard No. 26-10 Parts I and IV: Test Method for Compressive Strength of Cylindrical Concrete Specimens.

I.			

#### 1.4 SUBMITTALS

- A. Submit under provisions of Section 01300.
- B. Submit samples for selection under provisions of Section 01300.
- C. Submit manufacturer's installation instructions under provisions of Section 01300.

#### 1.5 QUALITY ASSURANCE

- A. Applicator: Company experienced in installation of simulated masonry of the type specified.
  - 1. Three years experience.
  - 2. years experience.

# 1.6 MOCK-UPS

- A. Erect mock-up under provisions of Section 01400.
- B. Erect 3-foot by 4-foot (0.914 by 1.219 m) sample panel at job site at location as directed.
- C. Illustrate field pattern of simulated masonry, including color and tooling of joints. Show field cutting of units where required.

# 1.7 DELIVERY, STORAGE AND HANDLING

A. Deliver products to site, store, and protect under provisions of Section 01600.

B. Store mortar and other moisture-sensitive materials in protected enclosures. Handle by methods which avoid exposure to moisture.

# 1.8 PROJECT CONDITIONS

- A. Maintain materials and surrounding air temperature to minimum 40 degrees F (4 degrees C) prior to, during, and for 48 hours after completion of work.
- B. Protect materials from rain, moisture, and freezing temperatures prior to, during, and for 48 hours after completion of work.
- C. Allow no construction on opposite side of wall during installation and for 48 hours after completion of work.

#### 1.9 WARRANTY

A. Provide manufacturer's warranty under provisions of Section 01700.

#### PART 2 PRODUCTS

### 2.1 MANUFACTURERS

- A. Acceptable Manufacturer: Stone Products Corporation, P.O. Box 270, Napa, CA 94559-0270; ASD. Tel: (800) 255-1727 (US and Canada), (707) 255-1727 (outside USA), Fax: (707) 255-5572; email: cltrdstn@culturedstone.com; website: http://www.culturedstone.com
- B. Requests for substitutions will be considered in accordance with provisions of Section 01600.
- C. Substitutions: Not permitted.
- D. Provide all simulated masonry from a single manufacturer.

#### 2.2 MATERIALS

- A. Cultured Stone(R), Texture:
  - 1. Type: Carolina Ledgestone:
    - a. Color: Onyx Brown.
    - b. Color: Pewter Gray.
    - c. Color: Silver Sand.
    - d. Color: Vintage Sand.
  - 2. Type: Castle Stone, Gray.

- 3. Type: Cobblefield(R):
  - a. Color: Austin.
  - b. Color: Bark.
  - c. Color: Brown.
  - d. Color: Desert Blend(R).
  - e. Color: Gray.
  - f. Color: Ohio.
  - g. Color: Texas Cream.
- 4. Type: Dressed Fieldstone.
  - a. Color: Aspen.
  - b. Color: Brandywine.
  - c. Color: Bucks County.
  - d. Color: Chardonnay.
- 5. Type: Driftstone:
  - a. Color: Blond.
  - b. Color: Glacier(R).
  - c. Color: Regular.
- 6. Type: Drystack Ledgestone:
  - a. Color: Caramel.
  - b. Color: Cedar.
  - c. Color: Chardonnay.
  - d. Color: Mist.
  - e. Color: Suede.
- 7. Type: European Castle Stone:
  - a. Color: Golden Blend.
  - b. Color: Granite.
  - c. Color: Gray.
- 8. Type: Fieldstone, Napa Valley.
- 9. Type: Limestone:
  - a. Color: Buckeye.
  - b. Color: Graphite.
  - c. Color: Lake Erie.
  - d. Color: White Vein.
- 10. Type: Pro-Fit Ledgestone(R):
  - a. Color: Autumn.
  - b. Color: Gray.
  - c. Color: Mojave.
  - d. Color: Platinum.
  - e. Color: Shale.
  - f. Color: Southwest Blend.
- 11. Type: River Rock:
  - a. Color: Earth Blend.
  - b. Color: Lakeshore Blend.
  - c. Color: Lake Tahoe.
  - d. Color: Michigan.
  - e. Color: Whitewater.
- 12. Type: Split Face:

- a. Color: Granite.
- b. Color: Great Lakes.
- c. Color: Superior.
- d. Color: Weber Canyon.
- 13. Type: Split Quarried:
  - a. Color: Apache.
  - b. Color: Flintstone.
  - c. Color: Palo Verde.
- 14. Type: Southern Ledgestone:
  - a. Color: Fawn.
  - b. Color: Fog.
  - c. Color: Walnut.
  - d. Color: White Oak.
- 15. Type: Stream Stone, 'Std' size or 'Std' size with a percentage of 'Skimmers':
  - a. Percentage of 'Skimmers': \_\_\_\_\_.
  - b. Color: Spring.
  - c. Color: Summer.
  - d. Color: Fall.
  - e. Color: Winter.
- 16. Type: Water Wash:
  - a. Color: Tehama.
  - b. Color: Yosemite.
- 17. Type: Weather Edge Ledgestone:
  - a. Color: Fox Valley.
  - b. Color: Mesa.
  - c. Color: Silverado.
  - d. Color: Wisconsin.
- 18. Type: Blending Textures:
  - a. Color: 80 percent Fog Southern Ledgestone with 20 percent Aspen Dressed Fieldstone.
  - b. Color: 80 percent Bucks County Southern Ledgestone with 20 percent Bucks County Dressed Fieldstone.
  - c. Color: 80 percent Rustic Southern Ledgestone with 20 percent Brandywine Dressed Fieldstone.
  - d. Color: 80 percent Chardonnay Southern Ledgestone with 20 percent Chardonnay Dressed Fieldstone.
- B. Cultured Brick(R), Texture:
  - 1. Type: Used:
    - a. Color: Antique Red.
    - b. Color: California Drift(R).
    - c. Color: Chicago Used.
    - d. Color: Old Used.
    - e. Color: White Speckle.
    - f. Color: Vintage Used.

- 2. Type: Clinker, Antique Red.
- C. Trim Products: Cultured Stone(R):
  - 1. Quoins:
    - a. Champagne.
    - b. Gray.
    - c. Buckskin.
    - d. Taupe.
  - 2. Capstones:
    - a. Champagne.
    - b. Gray.
    - c. Buckskin.
    - d. Taupe.
  - 3. Water Table/Sill:
    - a. Champagne.
    - b. Gray.
    - c. Buckskin.
    - d. Taupe.
  - 4. Keystones:
    - a. Champagne.
    - b. Gray.
    - c. Buckskin.
    - d. Taupe.
  - 5. Chateau Window and Door Trim:
    - a. Champagne.
    - b. Gray.
    - c. Buckskin.
    - d. Taupe.
  - 6. Trim Stones:
    - a. Champagne.
    - b. Gray.
    - c. Buckskin.
    - d. Taupe.
- D. Hearthstones:
  - 1. 19 inches by 20 inches  $(483 \times 508 \text{ mm})$ :
    - a. Color: Blond.
    - b. Color: Cream.
    - c. Color: Drift.
    - d. Color: Gray.
    - e. Color: Great Lakes.
    - f. Color: Marsh.
    - g. Color: Napa.
    - h. Color: Silver Sand.
    - i. Color: Whitewater.
- E. Mortar:

- 1. Cement: Portland Cement, ASTM C 150, Type I, or Masonry Cement, ASTM C 91, Type N.
- 2. Masonry Sand.
- 3. Lime: ASTM C 207.
- 4. Iron Oxide Pigments.
- F. Masonry Sealer: Breather type (non-film forming) sealer.
- G. Weather-Resistant Barrier: Kraft waterproof building paper, UBC Standard No. 14-1.

### H. Metal Lath:

- 1. 18 gauge galvanized woven wire mesh.
- 2. Galvanized 2.5 lb. flat diamond mesh.
- 3. Galvanized 3.4 lb. flat rib.

# 2.3 MANUFACTURED UNITS - SIMULATED MASONRY

- A. Shipping Weight: 8 to 12 pounds per sq. ft. (3.9 to 5.9 g/sq. cm).
- B. Compressive Strength: Tested in accordance with UBC Standard No. 26-10, Parts I and IV.
- C. Shear (Adhesion) Strength: Tested in accordance with ASTM C 482 using a unit thickness approximately the same as the stone unit.
- D. Thermal Resistance: K factor of 2.82 in accordance with ASTM C 177; R factor of 0.355 per 1 inch of thickness.
- E. Fire Hazard Test on 1-7/8 Inch Thick Sample: Flame Spread 0, smoke development 0, per UL 723.

### PART 3 EXECUTION

# 3.1 PREPARATION

# A. Open Stud:

- 1. Install paperbacked metal lath to study using galvanized nails or staples which penetrate a minimum of 1 inch (25 mm) and 4 inches (100 mm) on center.
- 2. Apply 1/2 to 3/4 inch (12 to 19 mm) scratch coat and allow to dry 48 hours.
- 3. Wrap weather-resistant barrier and metal lath a minimum of 16 inches (400 mm) around all outside and inside corners.

### B. Sheathed Surfaces:

- 1. Install one layer of weather-resistant barrier with lap joints 4 inches (100 mm) shingle fashion.
- 2. Apply code-approved metal lath; attach with galvanized nails or staples which penetrate a minimum of 1 inch (25 mm).
- 3. Apply 6 inches (150 mm) on center vertically, 16 inches (400 mm) on center horizontally.
- 4. Wrap weather-resistant barrier and metal lath a minimum of 16 inches (400 mm) around all outside and inside corners.

# C. Concrete and Masonry Surfaces (New, Clean, and Untreated):

- Examine finished surface of newly placed concrete to ensure that no releasing agents (form oils) are present.
- 2. Etch surfaces containing form oil using muriatic acid; rinse thoroughly and/or score with a wire brush or use high pressure water or sandblasting to remove.
- D. Existing Concrete and Masonry Surfaces:
  - Etch surfaces containing paint, coatings, sealers, or dirt using muriatic acid; rinse thoroughly and/or score with a wire brush or use high pressure water or sandblasting to remove.
- E. Existing Concrete and Masonry Surfaces:
  - Apply metal lath to surfaces, attached with galvanized concrete nails penetrating 1 inch (25 mm) minimum. Apply 6 inches (150 mm) apart, 16 inches (400 mm) on center.

#### 3.2 MORTAR MIXING

- A. Thoroughly mix mortar ingredients in quantities needed for immediate use in accordance with ASTM C 270, Type N.
- B. Do not use anti-freeze compounds to lower the freezing point of mortar.

### 3.3 APPLICATION

A. Apply in accordance with manufacturer's installation instructions.

- B. Apply 1/2 to 3/4 inch (12 to 19 mm) of mortar to lath or dampened masonry, stucco, or concrete surfaces, covering a maximum of 10 square feet (0.929 square m) at one time.
- C. Press units firmly into position in soft mortar bed; wiggle and apply slight pressure to unit to ensure firm bonding, causing mortar to extrude slightly around edges of units.
- D. Install hearth pieces in a full 1/2 to 3/4 inch (12 to 19 mm) deep mortar setting bed.
- E. Place units with uniform mortar joints.
  - 1. Joint Width: 1/2 inch (12 mm).
  - 2. Joint Width: 3/4 inch (19 mm).
- F. When installing 'pre-fitted' stone textures, fit units tight against each other with no allowance for mortar joints.
- G. Maintain uniform 3/8 inch (9.5 mm) wide brick joints, horizontal joints level.
  - 1. Head Joints: Evenly spaced and centered above units below.
  - 2. Head Joints: .
  - 3. Outside Corner Return Units: Short and long lengths alternated.
- H. Plan work to minimize job site cutting. Perform necessary cutting with proper tools to provide uniform edges; take care to prevent breaking unit corners or edges.
- I. Remove excess mortar; do not allow mortar to set up on face of units.
- J. Point, rake, and tool joints before mortar has set.
- K. Clean and finish joints in accordance with manufacturer's instructions.

END OF SECTION